WHAT IS CLAIMED IS:

- 1. A GaN-based semiconductor light emitting diode comprising:
- a substrate on which a GaN-based semiconductor material is grown;
 - a lower clad layer formed on the substrate, and made of a first conductive GaN semiconductor material;

an active layer formed on a designated portion of the lower clad layer, and made of an undoped GaN semiconductor material;

an upper clad layer formed on the active layer, and made of a second conductive GaN semiconductor material;

an alloy layer formed on the upper clad layer, and made of an alloy selected from the group consisting of La-based alloy and Ni-based alloy; and

an TCO(Transparent Conduct Oxide) layer formed on the alloy layer.

- 2. The GaN-based semiconductor light emitting diode as set forth in claim 1,
- wherein the alloy layer has a thickness of 100Å or less.
 - 3. The GaN-based semiconductor light emitting diode as set forth in claim 1,

wherein the La-base alloy is LaNi₅.

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4. The GaN-based semiconductor light emitting diode as set forth in claim 1,

wherein the Ni-based alloy is ZnNi or MgNi.

- 5. The GaN-based semiconductor light emitting diode as set forth in claim 1,
- wherein the TCO(Transparent Conduct Oxide) layer is made of at least one material selected from the group consisting of ITO, ZnO, Indium Oxide and MgO.
- 6. A method for manufacturing a GaN-based semiconductor light of emitting diode comprising the steps of:
 - (a) preparing a substrate on which a GaN-based semiconductor material is grown;
 - (b) forming a lower clad layer, made of a first conductive GaN semiconductor material, on the substrate;
- 15 (c) forming an active layer, made of an undoped GaN semiconductor material, on the lower clad layer;
 - (d) forming an upper clad layer, made of a second conductive GaN semiconductor material, on the active layer;
- (e) removing designated portions of the upper clad layer and the active layer so as to expose a portion of the lower clad layer;
 - (f) forming an alloy layer, made of an alloy selected from the group consisting of La-based alloys and Ni-based alloys, on the upper clad layer; and
- 25 (g) forming an TCO(Transparent Conduct Oxide) layer on the alloy layer.

- 7. The method as set forth in claim 6, wherein the alloy layer has a thickness of 100Å or less.
- 8. The method as set forth in claim 6,
 wherein the La-base alloy is LaNi₅, and the Ni-based alloy is
 ZnNi or MgNi.
 - 9. The method as set forth in claim 6, wherein the La-base alloy is LaNi $_5$.
 - 10. The method as set forth in claim 6, wherein the Ni-based alloy is ZnNi or MgNi.

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- 11. The method as set forth in claim 6,

 wherein the step (f) is a step of growing the alloy layer on
 the upper clad layer by a physical vapor evaporation method.
- 12. The method as set forth in claim 6,
 wherein the step (g) is a step of growing the ITO layer on
 the alloy layer by a physical vapor evaporation method.
 - 13. The method as set forth in claim 6, further comprising the step of:
 - (h) thermally treating the TCO layer.
 - 14. The method as set forth in claim 13, wherein the step (h) is a step of thermally treating the TCO